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(54) **SOLAR POWERED VARIABLE LIGHT
ATTENUATING DEVICES AND
ARRANGEMENTS**

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H01L 31/055 (2014.01)
(Continued)

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See application file for complete search history.

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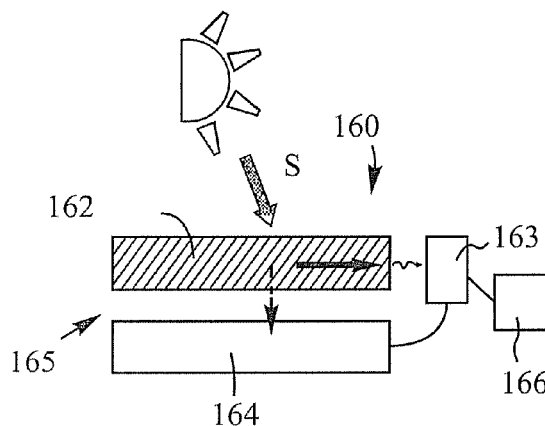
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(57) **ABSTRACT**

A solar powered variable light attenuating device includes a liquid crystal cell, a photovoltaic cell in electrical communication with the liquid crystal cell, and a light concentrator having a light absorbing surface and a light emitting surface optically coupled to the photovoltaic cell. At least a portion of light impinging on the light absorbing surface of the light concentrator is concentrated and directed through the light emitting surface to a photon-absorbing portion of the photovoltaic cell to generate a voltage. The generated voltage is used to change the liquid crystal cell from a de-energized state to an energized state in response to sunlight directed toward the photovoltaic cell.

14 Claims, 7 Drawing Sheets



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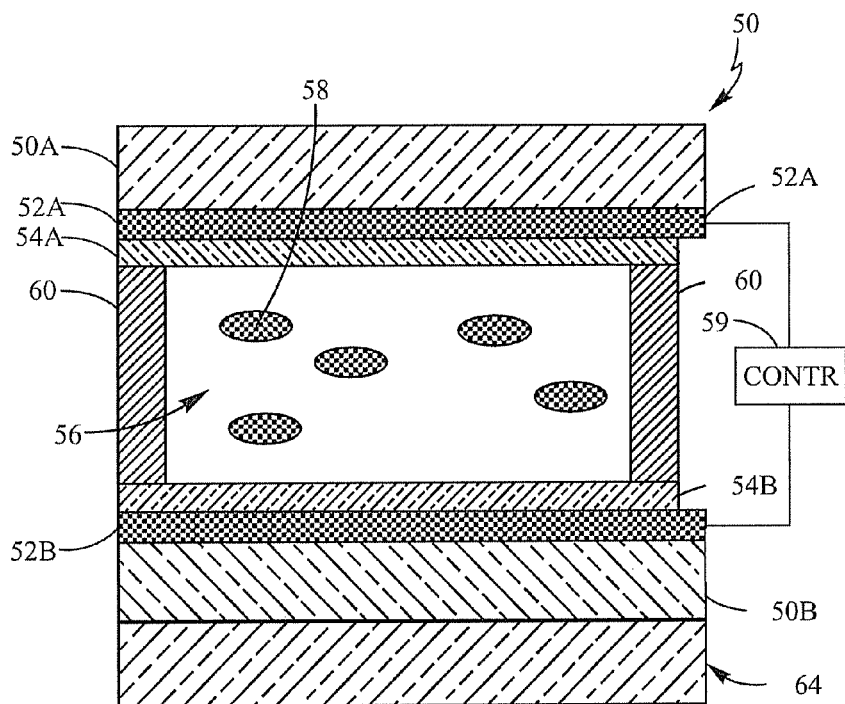
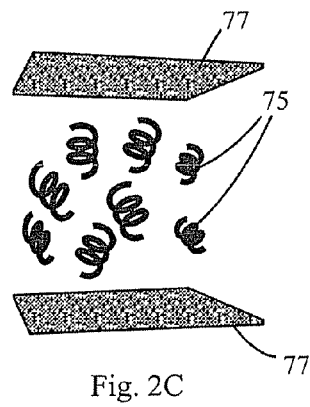
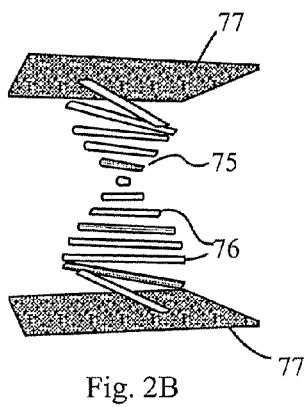
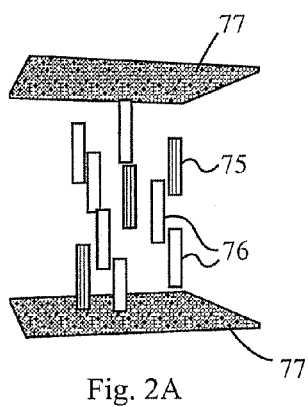


Fig.1
PRIOR ART



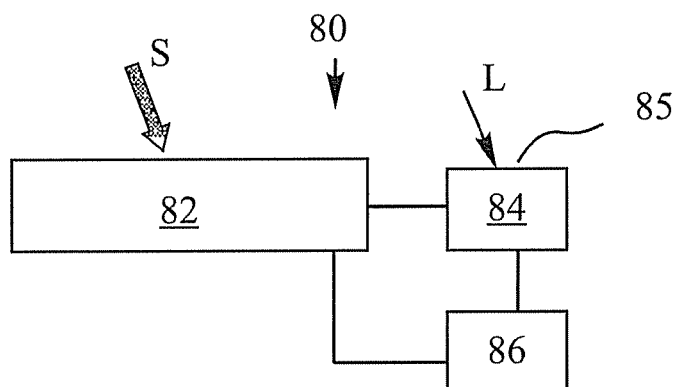


Fig. 3

#	Dye Structure	λ_{max}	OP
1		537	0.785
2			0.81 GR-41
3			>0.8
4		535	0.745

Fig. 4

PRIOR ART

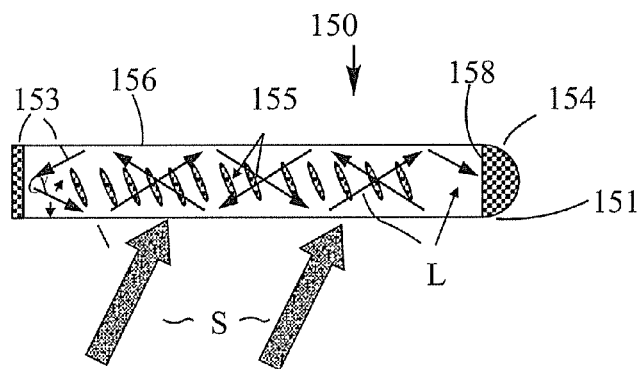


Fig. 5

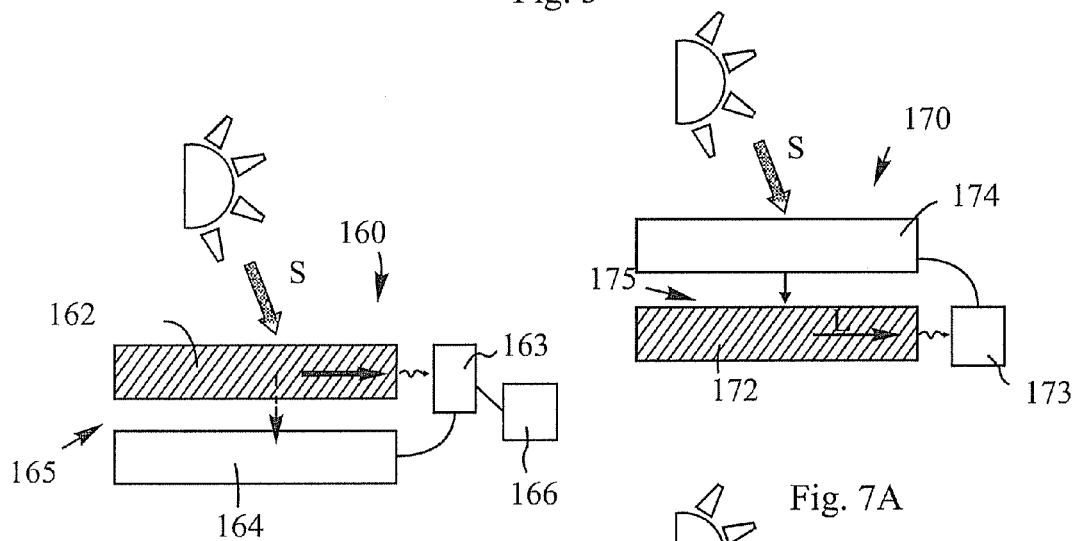


Fig. 6

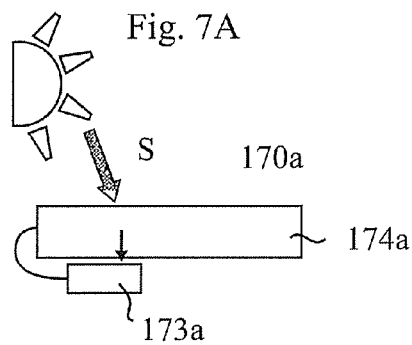


Fig. 7B

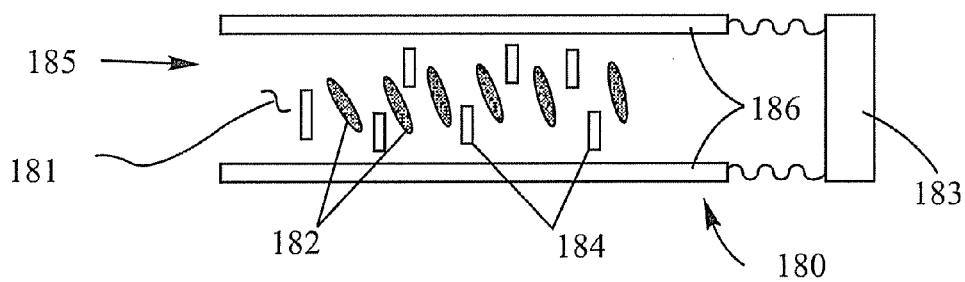


Fig. 8A

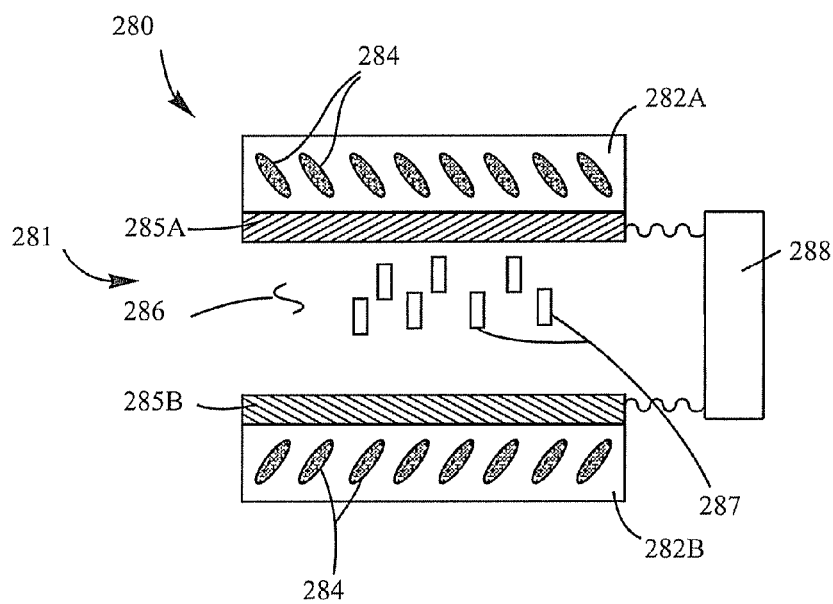


Fig. 8B

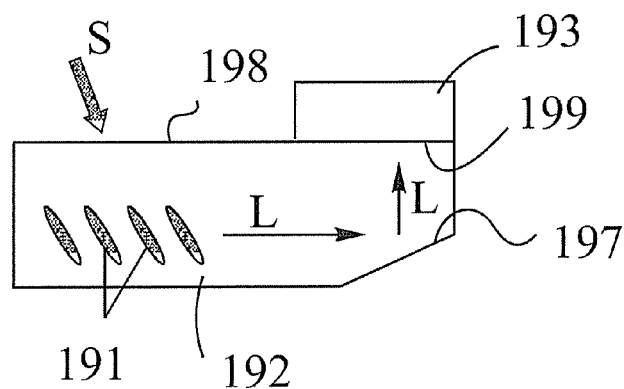


Fig. 9

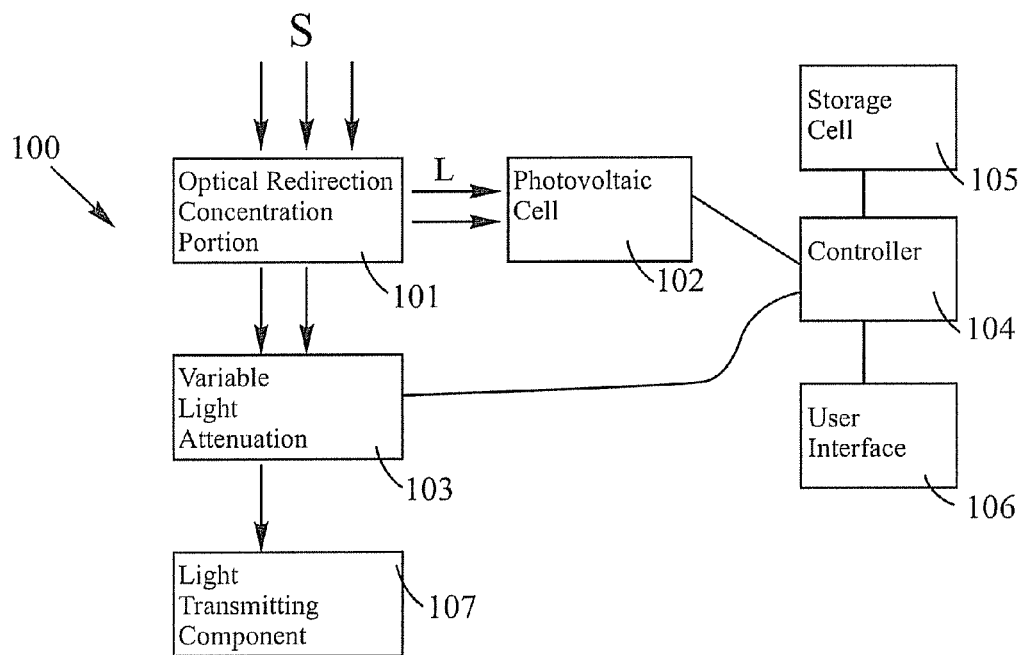


Fig. 10

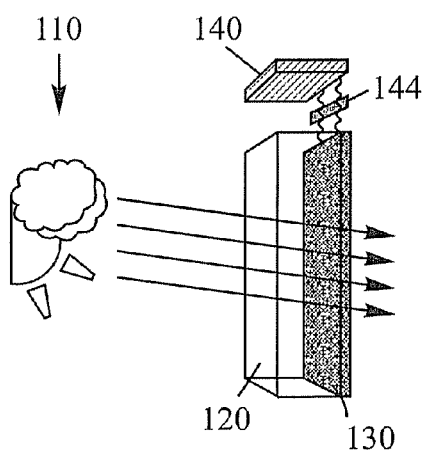


Fig. 11A

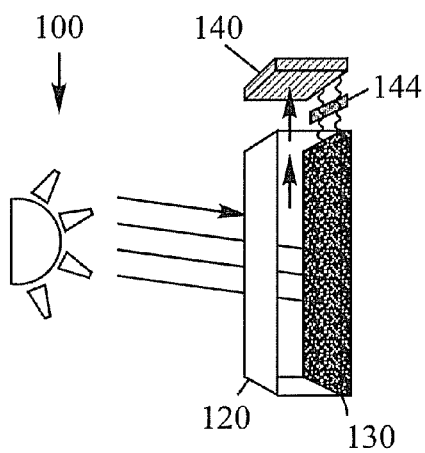


Fig. 11B

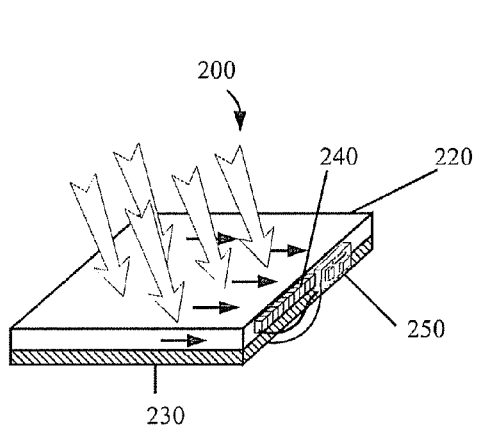


Fig. 12A

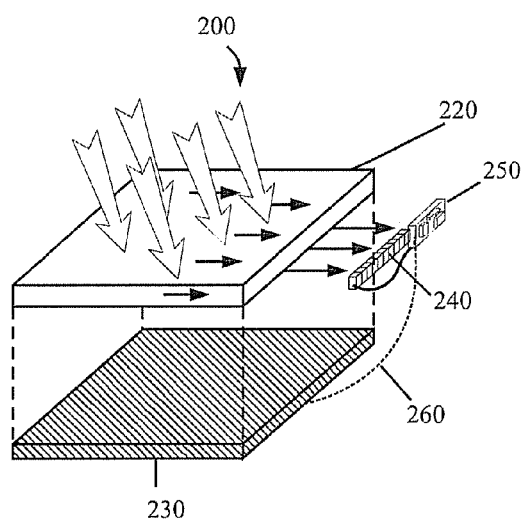


Fig. 12B

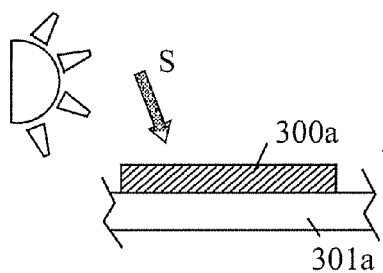


Fig. 13A

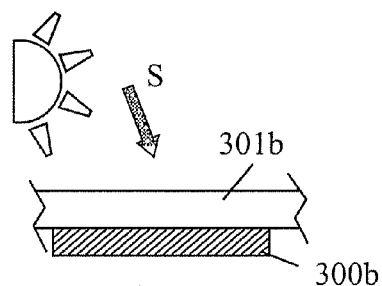


Fig. 13B

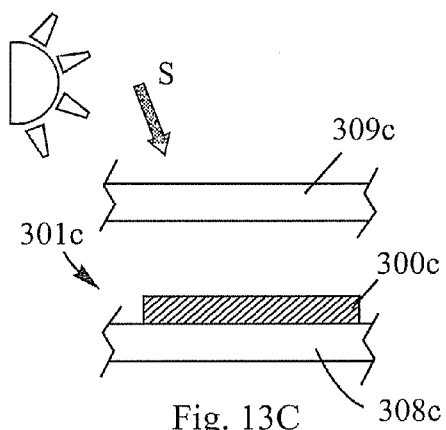


Fig. 13C

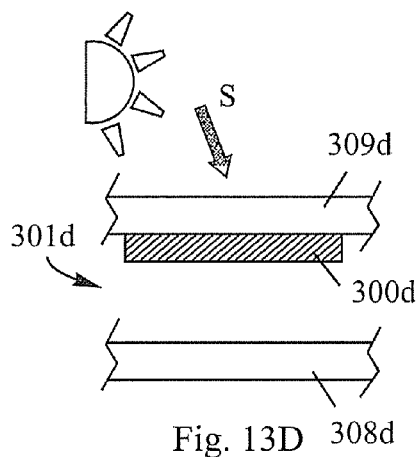


Fig. 13D

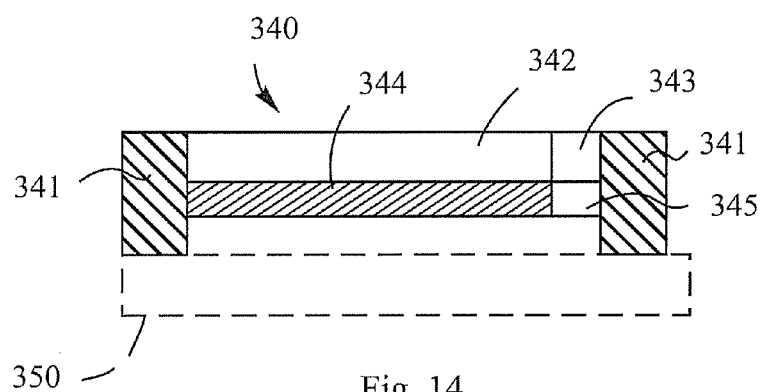


Fig. 14

SOLAR POWERED VARIABLE LIGHT ATTENUATING DEVICES AND ARRANGEMENTS

CROSS-REFERENCE TO RELATED APPLICATION

This application claims priority to, and any other benefit of, U.S. Provisional Patent Application Ser. No. 61/172,455, entitled SOLAR POWERED VARIABLE LIGHT ATTENUATING DEVICES AND ARRANGEMENTS and filed Apr. 24, 2009, the entire disclosure of which is fully incorporated herein by reference.

BACKGROUND

Windows, such as those used in commercial and residential buildings, have long been a source of energy loss and are therefore associated with significantly increased energy costs. Despite efforts in the last three decades to reduce energy costs associated with windows, an estimated 2.7 quadrillion BTU's of energy utilized to heat and cool buildings in the United States in 2006 (out of estimated total of 10 quadrillion BTU's expended) were attributable to windows, an amount roughly equivalent to the nation's entire Strategic Petroleum Reserve. Energy inefficiencies associated with windows include heat loss through the window in cold weather, heat gain through the window in hot weather, or both.

Many technologies that reduce energy losses from windows have developed in the past few years. For example, today's windows can employ multiple glazing, high-tech materials like aerogel between the glazing, and low-emissivity (low-E) coatings to minimize heat loss. There are also coatings that are much more reflective of infrared light than visible light. However, even windows which employ all these advances have significant energy losses. This is because they are designed for single climate use and cannot adapt to changing weather conditions.

Accordingly, there remains a need for variable light attenuating devices, such as windows, that can reduce or minimize the amount of energy loss associated with conventional windows by employing technologies that can use solar energy to minimize or eliminate external power consumption. Such technologies can add energy efficiencies by modulating the amount of sunlight transmission to account for heat gain differences between summer and winter seasons.

SUMMARY

The present application contemplates devices, arrangements and methods for providing variable light attenuation through an optical device, such as, for example, a window, screen, visor, glasses, or other such device. According to one inventive aspect of the present application, a variable light attenuating device may be configured to be solar powered, such that use of an external power source may be reduced or eliminated while providing energy efficiency and other benefits associated with automatic and/or selective variable attenuating or tinting of the optical device, either to a transparent (or low haze) condition or to a translucent (or high haze) condition.

Accordingly, in one exemplary embodiment, a solar powered variable light attenuating device includes a non-polarizer based variable light attenuating liquid crystal cell, at least one photovoltaic cell in electrical communication with the liquid crystal cell, and a light concentrator having a light absorbing

surface and a light emitting surface optically coupled to the photovoltaic cell. The light concentrator is configured so that at least a portion of light impinging on its light absorbing surface is concentrated and directed through its light emitting surface to a photon-absorbing portion of the photovoltaic cell to generate a voltage. The photovoltaic cell generated voltage is used to change the liquid crystal cell from a de-energized state to an energized state in response to sunlight directed toward the photovoltaic cell.

In another exemplary embodiment, a solar powered variable light attenuating device includes an electrically operable light attenuating layer; a light concentrating layer having a light absorbing surface and a light emitting surface; and at least one photovoltaic cell optically coupled to the light emitting surface of the light concentrating layer, such that at least a portion of light impinging on the light absorbing surface of the light concentrating layer is directed through the light emitting surface toward a photon-absorbing (active) portion of the photovoltaic cell. When activated, the photovoltaic cell provides an electric potential that powers the electrically operable light attenuating layer to change it from a de-energized high transmission state to an energized low transmission state.

In still another exemplary embodiment, a solar powered variable light attenuating device includes at least one photovoltaic cell and a film having first and second conducting layers in electrical communication with the photovoltaic cell through drive circuitry, and a first dye disposed in a host solution disposed between the first and second conducting layers. The first dye is configured to be disposed in a high light transmitting orientation when the photovoltaic cell is not supplying power to the first and second conductive layers, and is further being configured to be disposed in a low light transmitting orientation when the photovoltaic cell is supplying power to the first and second conductive layers. The film further includes a second dye configured to absorb at least a first portion of light impinging on the film and emit a generated light partially toward the photovoltaic cell. The dye may be disposed in the host solution, or disposed in one or both opposed substrates separating the guest-host solution of the film.

In yet another exemplary embodiment, a variable light attenuating device includes first and second conducting layers, a liquid crystal host solution and a guest dye dispersed therethrough to form a guest-host solution disposed between the first and second conducting layers, and a control circuit configured to supply a variable voltage to the conducting layers. The dye is configured to be disposed in a high light transmitting transparent (low haze) orientation when the power circuit is not supplying a voltage to the conducting layers and in a low light transmitting transparent (low haze) orientation when the power circuit is supplying a first driving form (e.g., a first voltage) to the first and second conducting layers. The dye is further configured to be disposed in a light diffusing translucent (high haze) orientation when the power circuit is supplying a second driving form or voltage to the first and second conducting layers.

In yet another exemplary embodiment, a variable light attenuating device includes first and second conducting layers, a liquid crystal host solution and a guest dye dispersed therethrough to form a guest-host solution disposed between the first and second conducting layers, and a control circuit configured to supply a variable voltage to the conducting layers. The dye is configured to be disposed in a low light transmitting transparent (low haze) orientation when the power circuit is not supplying a voltage to the conducting layers and in a high light transmitting transparent (low haze)

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orientation when the power circuit is supplying a first driving form or voltage to the first and second conducting layers. The dye is further configured to be disposed in a light diffusing translucent (high haze) orientation when the power circuit is supplying a second driving form or voltage to the first and second conducting layers.

In another exemplary embodiment, a solar powered variable light attenuating device includes an electrically operable light attenuating layer and at least one photovoltaic cell optically coupled to the light attenuating layer, such that at least a first portion of light impinging on an outer surface of the light attenuating layer is directed toward a photon-absorbing portion of the photovoltaic cell inward of the outer surface of the light attenuating layer. The photovoltaic cell is in electrical communication with the electrically operable light attenuating layer and is configured to supply power to change the electrically operable light attenuating layer from a de-energized high transmission state to an energized low transmission state.

Also disclosed are methods of varying light transmittance through an optical element using the devices described above. In one aspect, the optical device includes a non-polarizer based variable light attenuating liquid crystal cell; at least one photovoltaic cell electrically connected to said liquid crystal cell; and a light concentrator having a light absorbing surface and a light emitting surface optically coupled to the photovoltaic cell. The method includes the steps of: directing at least a portion of sunlight impinging on the light absorbing surface of the light concentrator through the light emitting surface to a photon-absorbing portion of the photovoltaic cell to generate a voltage; and using the generated voltage to change the liquid crystal cell from a de-energized high transmission state to an energized low transmission state in response to sunlight directed toward the photovoltaic cell.

BRIEF DESCRIPTION OF THE DRAWINGS

Features and advantages of the invention will become apparent from the following detailed description made with reference to the accompanying drawings, wherein:

FIG. 1 is an elevational, cross-sectional schematic view of an exemplary liquid crystal cell for use in an electro-optic device;

FIG. 2A is a schematic cross-sectional view of an exemplary non-polarizer based liquid crystal device, shown in a de-energized high light transmitting, transparent ("clear") condition;

FIG. 2B is a schematic cross-sectional view of the device of FIG. 2A, shown in an energized low light-transmitting, transparent ("dark") condition;

FIG. 2C is a schematic cross-sectional view of an exemplary non-polarizer based liquid crystal device, shown in an energized light-diffusing translucent condition;

FIG. 3 is a schematic view of an exemplary solar powered variable light attenuating device;

FIG. 4 is a table identifying some examples of luminescent dyes for use with a luminescent concentrator;

FIG. 5 is a schematic cross-sectional view of an exemplary luminescent concentrator used with one or more photovoltaic cells;

FIG. 6 is a schematic view of an exemplary solar powered variable light attenuating device with a light concentrator;

FIG. 7A is a schematic view of another exemplary solar powered variable light attenuating device with a light concentrator;

FIG. 7B is a schematic view of an exemplary solar powered variable light attenuating device without a light concentrator,

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FIG. 8A is a schematic view of an exemplary single layer light concentrating solar powered variable light attenuating device;

FIG. 8B is an elevational, cross-sectional schematic view of an exemplary liquid crystal cell for use in an electro-optic device;

FIG. 9 is a schematic cross-sectional view of an exemplary light concentrator coupled to a photovoltaic cell;

FIG. 10 is a schematic block diagram of an exemplary solar powered variable light attenuating system;

FIG. 11A is a schematic view of a window with a solar powered variable light attenuating tinting arrangement, shown in a low lighting condition;

FIG. 11B is a schematic view of the window of FIG. 11A, shown in an intense lighting condition;

FIGS. 12A and 12B are schematic perspective views of an exemplary solar powered variable light attenuating arrangement;

FIG. 13A is a schematic cross-sectional view of a solar powered variable light attenuating device assembled to an outer surface of a window;

FIG. 13B is a schematic cross-sectional view of a solar powered variable light attenuating device assembled to an inner surface of a window;

FIG. 13C is a schematic cross-sectional view of a solar powered variable light attenuating device assembled to an outer surface of an inner pane of a double pane window;

FIG. 13D is a schematic cross-sectional view of a solar powered variable light attenuating device assembled to an inner surface of an outer pane of a double pane window; and

FIG. 14 is a schematic cross-sectional view of a solar powered variable light attenuating device kit for assembly with a window.

DETAILED DESCRIPTION OF THE DISCLOSURE

The structures shown schematically in the drawings have parts that are examples of the elements recited in the apparatus claims. The illustrated structures thus include examples of how a person of ordinary skill in the art can make and use the claimed invention. It is described here to meet the enablement and best mode requirements of the patent statute without imposing limitations that are not recited in the claims. Further, this Detailed Description merely describes exemplary embodiments of the invention and is not intended to limit the scope of the claims in any way. Indeed, the invention as claimed is broader than and unlimited by the preferred embodiments, and the terms used in the claims have their full ordinary meaning.

The present application contemplates devices, methods and arrangements for efficiently controlling an amount of light transmission (or light absorption/reflection) by an optical device (e.g., a window, visor, or other such light transmitting component), for example, to provide a desired amount of illumination or to permit or reduce solar heating (e.g., in a building).

Accordingly, a solar powered variable light attenuating device includes a non-polarizer based variable light attenuating liquid crystal cell and at least one photovoltaic (solar) cell in electrical communication with the liquid crystal cell through a control circuit. When light impinges on the photovoltaic cell, it generates a potential to drive the liquid crystal cell to change from a de-energized state to an energized state. The device can provide rapid response time upon energization and de-energization, ranging for example from less than 1 second to less than 100 milliseconds.

In some embodiments, the device also includes a light-concentrating layer optically coupled to the photovoltaic cell, such that a portion of light impinging on the light absorbing surface of the light concentrator is concentrated and directed toward a light emitting surface of the light concentrator towards a photon (light)-absorbing (active) portion of the photovoltaic cell to generate the potential required to drive the liquid crystal cell. One such arrangement allows for placement of the photovoltaic cells in an array around the periphery of the device with the photon-absorbing (active) portions of the photovoltaic cells facing the edge surfaces of the device. It can also increase the efficiency of the arrangement due to the light concentrating properties of the light concentrator layer (described in detail below).

In some embodiments the devices described herein may include a control circuit that can be configured to serve various functions. One function is to convert the photovoltaic generated direct current (DC) to an alternating current (AC) for operating the liquid crystal cell. It can optionally include a battery-type storage unit to store the energy generated by the photovoltaic cell for later use, either to power the liquid crystal cell or some other device. The control circuit can also include an external power supply if necessary, e.g. when the power supplied by the photovoltaic cell is not sufficient. The control circuit may be configured to automatically control the transmittance of light through the liquid crystal cell in response to the voltage or current generated by the photovoltaic cell, which itself is a function of the amount of outside light detected by the photovoltaic cell. Alternatively, or in addition, the control circuit may include a user interface to give the user complete or partial control over the amount of light transmittance (e.g. tinting) of the light attenuating layer, or to provide a combination of the above-described automatic and user control configurations. The control circuit can be configured to control the response of the liquid crystal cell to changes in the output of the photovoltaic cell, and/or to set the threshold level for the energized and/or de-energized states of the liquid crystal cell, either automatically or as set by an end user. The control circuit may include various other components such as a voltage boost circuitry (e.g., a voltage doubler), and a sensor for the ambient light inside a building (for example so that the device does not darken beyond a certain point no matter how bright the sunlight is outside, or to provide other similar adjustments depending on the amount of inside light).

In some embodiments, the photovoltaic cells may be utilized to fully power a variable light attenuating device, such that no additional external power (e.g. from an electrical power grid) is needed to operate the device. In some examples, the crystal cell of such devices are clear in a de-energized state and tinted or darkened in an energized state, thereby allowing the use of photovoltaic cells to automatically darken the device in response to greater intensity of sunlight (e.g., to minimize glare or reduce solar overheating) and providing a “fail to clear” condition (e.g., in the absence of sufficient solar power). Because of these advantages, the exemplary dichroic guest-host variable light attenuating liquid crystal cell is capable of providing effective electronically controllable variable transmittance without requiring any external power supply.

The devices described herein may also be used for energy efficiency gains (e.g., reducing transmission of solar radiation into a building during warmer weather, and increasing transmission of solar radiation in colder weather) while avoiding increased energy costs associated with operating the device. Such a device may contribute toward a “Zero-Energy Building” design, in which all energy utilized within the building

originates from, or is supplanted by, the generation of renewable energy at the building site.

While the present application primarily describes the use of solar powered variable light attenuating devices for use with building windows (for example, in residential, commercial, industrial, or greenhouse applications), the inventive features described herein may also be applied to other types of light transmitting applications, including, for example, vehicle (including airplane and automotive) windows and sunroofs, glasses, goggles, and helmet visors. Accordingly, such devices may be either manufactured as an integral part of a window, sunroof, etc., or applied to an already existing window/sunroof (as described below). Also, while the application primarily describes the use of photovoltaic or solar cells to power variable light attenuating electro-optic devices, such as, for example, a non-polarizer based liquid crystal cell arrangement, the inventive features described herein may also be utilized for generating and storing electrical energy in solar cells for other electrical applications, including, for example, storing energy for conversion to light or thermal energy, or for powering other electronic devices.

The variable light attenuating liquid crystal cell may include mixtures configured to have varying degrees of transmission. The difference between the energized and de-energized state is referred to as transmission adjustment (or “transmission swing”). In some embodiments, the mixture has a transmission swing of 85-5%, or any number therebetween, e.g., 75%-10%, 70%-30%, 60-15%, etc., or some other suitable transmission swing. In some examples, the transmission can vary between a clear transparent state (high light transmission of e.g., 85%, 80%, 75%, 70%, 65%, 60%, 55%, 50% or any number in between) and a darkened or tinted state (low light transmission of e.g., 5%, 10%, 15%, 20%, 25%, 30%, 35%, or 40% or any number in between) with minimal energy usage. The dichroic dyes may be selected to provide a level of transmission that is proportional to the voltage supplied to the conducting layers, such that a greater intensity of light producing a higher voltage will result in a lower light transmission level. The dichroic dyes may be selected to provide any desired color, including, for example, neutral, brown, blue and gold, or a combination of such colors to provide any desired hue. The liquid crystal host may be selected to provide large dielectric anisotropy (positive or negative), birefringence tuning, wide operating temperatures, compatibility with various additives, and stability to product specification. Examples of liquid crystal material classes for use in a dichroic guest-host variable light attenuating liquid crystal cell include the MLC-6609 and ZLI-4788 liquid crystal materials from Merck.

Many different production methods may be utilized for manufacturing a film including the dichroic guest-host material liquid crystal cell technology for use with a window or other light transmitting device. In one example, a web-based roll-to-roll system may be utilized to apply and cure (as necessary) each layer or coating, to produce a laminated or plastic film to be applied to the window or other device.

An example of a dichroic guest-host variable light-attenuating liquid crystal cell utilizing dichroic dyes, as contemplated herein, is presented in FIG. 1. The variable light-attenuating liquid crystal cell 50 comprises spaced apart, opposed transparent substrates 50A and 50B, wherein each substrate provides corresponding transparent conducting layers 52A and 52B, which are typically formed from indium tin oxide, conductive polymer or other appropriate conductive material. Conducting layers allow for application of a voltage across a gap between the substrates. The substrates may be, for example, flat, curved, or doubly curved, for use with

various shapes of light transmitting components. The material used for the substrates may be glass, or a flexible or rigid plastic material. If required, an alignment layer **54** may be disposed on each conducting layer or just one of the conducting layers. The alignment layers can align the liquid crystal molecules adjacent to the alignment layers, wherein the molecules are part of the liquid crystal material received between the substrates. A gap is typically provided between the substrates and may be maintained by spacers (not shown), as is commonly known in the art. Accordingly, the opposed substrates **50A**, **50B** form a gap **56** which receives a mixture of a liquid crystal or other electro-optic material (such as an electro-chromic material) and dichroic dyes **58**.

An edge seal **60** may be provided around or about the outer periphery of the liquid crystal cell **50** so as to retain the liquid crystal-dye mixture material between the substrates. In some embodiments, one or both substrates comprise glass or plastic (e.g. polycarbonate, PET, TAC, or other optical grade polymer material). In other embodiments, a sufficiently rigid carrier **64** may be secured or positioned adjacent one or both substrates **50A**, **50B**. In one such embodiment, the rigid carrier **64** is provided in polycarbonate or some other optical material for example between 1 and 7 mm in thickness.

Each conducting layer **52** is connected to a control circuit **59**, which typically includes a drive circuit, a power source and an activator. The control circuit applies a voltage and/or voltage waveform in an appropriate manner to change the orientation of the liquid crystal material. By changing the orientation of the liquid crystal material, various optical properties, e.g., absorption, no absorption, high transmission, low transmission, light-scattering (translucent) and states in between, may be obtained. One such example is schematically illustrated in FIGS. **2A** and **2B**, in which the dichroic dyes **75** and the liquid crystal host material **76** are substantially perpendicular with the substrates **77** in the de-energized condition (FIG. **2A**), resulting in maximum light transmission, and substantially parallel with the substrates **77** in the fully energized condition (FIG. **2B**), resulting in minimal light transmission. In a third state, shown in FIG. **2C**, the dichroic dyes **75** are arranged randomly when in the energized condition, resulting in scattering of light or a translucent state with higher haze. Alternatively, the device can be configured by appropriate choice of alignment layer and liquid crystal dielectric anisotropy so that FIG. **2B** represents the de-energized state while FIG. **2A** demonstrates the energized state. For descriptive purposes, the different states of the optical element may be referred to as a "clear" state, where it allows the maximum amount of light through, or a "dark" state, where it allows the minimal amount of light through, or in any state between the fully clear or fully dark states. The absorption can be broad-band (i.e. absorbing across the entire visible spectrum) or across a selected band or region of the visible light spectrum. Additionally or alternatively, the optical element may provide protection against UV light.

Additionally, as shown in FIG. **2C**, a guest-host solution may be configured to provide a translucent state (e.g., "frosted" or "privacy glass") in addition to the above described range of transparent states, or instead of the dark state, in response to a separate electrical signal supplied to the conductive layers **77**, for example, by supplying a different electrical driving scheme to the conducting layers which causes a droplet-sized orientation of the dyes **75** and liquid crystal host material **76**. In one such embodiment, a control circuit may be configured to supply this different electrical charge (e.g. a second voltage) either automatically or through

user manipulation of the control circuit, thereby allowing the user to selectively change the light attenuating device to the translucent state.

In one embodiment, the variable light-attenuating liquid crystal cell used in the optical element is configured so that it reverts to the clear state when there is no voltage applied across the liquid crystals, thus preventing the cell from failing in a tinted or darkened (low transmission) condition. Another noteworthy feature of the variable light-attenuating liquid crystal cell is that the cell does not utilize polarizers, which reduce light transmission of the device in a clear state.

Examples of dichroic guest-host variable light-attenuating liquid crystal cells, and applications utilizing the cells, are described in greater detail in U.S. Pat. Nos. 6,239,778, 6,690, 495, and 7,102,602, and in co-pending U.S. Application Pub. No. 2008/0013000, the entire disclosures of which are incorporated herein by reference. Additionally, many different types of dichroic dyes may be utilized in the dichroic guest-host variable light-attenuating liquid crystal cells described herein and in the above incorporated references.

FIG. **3** schematically illustrates a solar powered variable light attenuating device **80**. As shown, the device **80** includes an electrically operable variable light attenuating layer **82** in electrical communication with one or more photovoltaic cells **84** through a control circuit **86**. In one embodiment, the photovoltaic cells **84** may be positioned such that the light or photon-absorbing portions **85** of the photovoltaic cells **84** face outward (i.e., facing the sunlight). In such an embodiment, the photovoltaic cells **84** may be provided on, over, adjacent to, or remote from (but still electrically connected with) the variable light attenuating layer **82** and the control circuit **86**. Where the photovoltaic cells **84** are proximate the light attenuating layer **82**, the intensity of light **L** impinging on the photovoltaic cells **84** is generally consistent with the intensity of light **S** impinging on the light attenuating layer **82**. As a result, in conditions of more intense sunlight (i.e., greater potential for excessive glare and/or solar overheating), a greater voltage may be supplied by the photovoltaic cells **84** to the light attenuating layer **82**, to energize the light attenuating layer to a low transmission or darkened state. In conditions of low (or no) sunlight, low (or no) voltage is supplied by the photovoltaic cells **84** to the light attenuating layer **82**, resulting in a clear (de-energized) or nearly clear (minimally energized) state.

While photovoltaic cells provided with a solar powered variable light transmitting device may be positioned such that photon-absorbing portions of the photovoltaic cells face outward (i.e., facing the sunlight), in other embodiments, according to an inventive aspect of the present application, a solar powered variable light attenuating system may utilize photovoltaic cells configured to collect concentrated solar radiation indirectly, for example, to maximize the collection of solar radiation for conversion to an electrical charge while reducing the light absorbing portion areas of the photovoltaic cells (and the vacuum coating of these surfaces), thereby reducing manufacturing and maintenance costs for the system. As additional benefits of the reduced size and indirect positioning of the solar cells, the solar cells may, for example, be shielded from view or may cover a reduced external surface area of an object or structure utilizing the solar cells, for improved aesthetics or minimized risk of damage to the solar cells. In one embodiment, a light concentrator may be utilized to concentrate and/or redirect sunlight to a photovoltaic cell having a photon-absorbing portion that does not directly face the sunlight. In one exemplary embodiment, a window or a window attachment may include a light concentrating layer having one or more reflectors (e.g., a light pipe) positioned to

direct at least a portion of the impinging sunlight toward one or more photovoltaic cells disposed on or adjacent to the window or window attachment.

In one such embodiment, a light concentrating layer or light concentrator of an optical device may include a luminescent solar concentrator that converts incident sunlight to luminescent radiation at wavelengths that are more compatible with, or more efficiently absorbed by, photovoltaic cells. By “concentrating” or “concentrator,” it is meant that a wavelength or wavelengths of light impinging on an area are reflected, re-emitted, or otherwise redirected to a relatively smaller area. This may allow for use of smaller photovoltaic cells, which may provide cost savings, and permit less obtrusive use of the photovoltaic cells (e.g., placement of the photovoltaic cells along the edge of the window or window attachment). While many different luminescent solar concentrators may be utilized, in one embodiment, a light transmitting layer includes luminescent dyes selected to absorb primarily blue-ultraviolet light (wavelength of less than 500 nm) or high energy photons and emit primarily red-infrared light (wavelength greater than 600 nm) or low energy photons for more efficient collection by the photovoltaic cells. By absorbing and emitting radiation that is primarily outside the visible spectrum (400 nm-700 nm), more visible light passes through the layers (little to none is redirected to the photovoltaic cells) and a neutral tint to the window or window attachment may be maintained (i.e., minimizing any luminescent “glow”). In the alternative, some light in the red region may also be directed to the photovoltaic cells to give the window a desirable blue tint. To assist in directing emitted light toward the photovoltaic cells, the luminescent dyes may be configured to be oriented such that a substantial portion of the emitted luminescent light is directed (or “waveguided”) laterally outward toward an edge of the light transmitting layer for collection by the photovoltaic cells. Suitable luminescent dyes are known in the art and can be used in the light concentrator layer. Some examples of luminescent dyes are identified in FIG. 4. Examples of light concentrators are described in U.S. patent application Ser. No. 12/353,459 to Mapel et al., (Publication Number: 2009/0235974).

FIG. 5 schematically illustrates a luminescent concentrator **150** for absorbing sunlight through a light absorbing surface and emitting and directing luminescent light **L** through a light emitting surface and toward one or more photovoltaic cells **154** optically coupled to one or more edges **151** of the concentrator **150**. In the illustrated embodiment, the light emitting surface is substantially perpendicular to the light absorbing surface. In other embodiments, the light emitting surface may be disposed at different angle with respect to the light absorbing surface, including, for example, a coplanar relationship. The exemplary luminescent concentrator includes photoconverting materials, such as luminescent dyes **155** (e.g., phosphorescent or fluorescent dyes), oriented to both absorb solar radiation that passes through its light absorbing surface **156** and emit luminescent light toward its light emitting surface **158** and the photovoltaic cells **154**. The luminescent dyes **155** may be selected to include an absorption spectrum primarily in the blue and red region of the spectrum where the human eye is photopically less sensitive to provide a neutral tint to the window (or other light transmitting device). Additionally or alternatively, the luminescent dye may be selected to primarily absorb ultraviolet light, and a small portion of the visible spectrum (e.g., up to about 10%) and emit a red/infrared light, thereby matching a peak efficiency of the solar cells used for power conversion, for more efficient collection by the solar cells. In the alternative, some light in the red region may also be directed to the photovoltaic

cells to give the window a desirable blue tint (e.g., light having a wavelength of >580 is absorbed). The luminescent dye may also be selected for stability, such that it can last several years without degrading or affecting performance. One example is Perylene dyes, which are known for their UV stability, with certain classes of which being warranted to last for ten years by their manufacturer, BASF. Likewise, the arrangement may utilize dye-sensitized photovoltaic cells for more efficient conversion of the luminescent radiation.

The luminescent dyes may be distributed in any suitable carrier (e.g., solvents and polymers) to position the dyes for absorbing solar radiation and emitting converted luminescent light. In one embodiment, a liquid crystalline film may be used as a carrier to orient the absorption and emission dipoles of the luminescent dyes for maximum efficiency. The liquid crystal may include low molecular weight materials in a conventional cell configuration. In another embodiment, a polymeric liquid crystal cell may provide waveguiding for the emitted light. In some embodiments, as shown in FIG. 6, a solar powered variable light attenuating device **160** is provided with a film, panel, or other such arrangement **165** having a light attenuating layer **164** optically coupled with a light concentrating layer **162**, such that at least a portion of the light impinging on the light concentrating layer **162** also impinges on the light attenuating layer **164**. The layers **162**, **164** may, but need not, be stacked or positioned adjacent to each other, or may be separated by a gap or by a transparent intermediary component.

In the embodiment illustrated in FIG. 6, the light concentrating layer **162** is positioned outward of the light attenuating layer **164**, such that one or more photovoltaic cells **163** optically coupled with the light concentrating layer **162** collect a portion of light that does not pass through the light attenuating layer **164**. This may provide for collection of a greater amount of solar energy by the photovoltaic cells, as the amount of solar radiation (including solar radiation converted to luminescent light by luminescent dyes) collected by the photovoltaic cells **163** is not diminished by the light attenuating layer **164**. This may allow for collection of solar energy in excess of an amount required to operate the light attenuating layer **164**, which may, for example, be stored in one or more battery cells **166** for later use, either in operating the light attenuating layer **164**, or in powering one or more other electrically operable devices (such as a user interface, e.g., a display and selectors).

In another inventive embodiment, as shown in FIG. 7A, a variable light attenuating device **170** may include a light concentrating layer **172** and photovoltaic cells **173** positioned inward of a light attenuating layer **174**, such that any light collected by the photovoltaic cells **173** first passes through the light attenuating layer **174**. This arrangement may provide for an “equilibrium state” of attenuation that automatically maintains a fixed transmission (i.e., is self-regulating). As the intensity of sunlight **S** on the light attenuating layer **174** increases, the solar radiation passing through the light attenuating layer **174** to the photovoltaic cells **173** (via the light concentrating layer **172**) increases, and the photovoltaic cells **173** may be configured to automatically deliver a voltage to the light attenuating layer **174** to darken the tint (i.e., reduce the transmission of light). As the light attenuating layer **174** darkens, a reduced amount of solar radiation reaches the photovoltaic cells **173**, thereby reducing the voltage delivered to the light attenuating layer **174**. As a result, the light attenuating layer **174** will reach an equilibrium state at which a desired level of tinting is maintained with minimal fluctuations, and an excessive supply of voltage from the photovoltaic cells to the light attenuating layer is avoided. While the device **170** may include a light concentrating layer **172** for

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directing concentrated light to the photovoltaic cells **173**, in another embodiment, as shown in FIG. 7B, a variable light attenuating device **170a** may be provided without a light concentrator, with the photovoltaic cell **173a** being positioned inward of the light attenuating layer **174a** for direct collection of solar radiation S.

In still another embodiment, a light attenuating layer and a light concentrating layer may be replaced by a single layer performing both functions. In one such embodiment, as illustrated in FIG. 8A, a solar powered variable light attenuating device **180** may include at least one liquid crystal cell **185** having a host solution **181** with a first set of dyes **182** (e.g., luminescent dyes) for converting and/or directing sunlight for absorption by a photovoltaic cell **183**, and a second set of dyes **184** (e.g., dichroic dyes) for varying the tint of the device **180** in response to a voltage supplied to first and second conducting layers **186**. The luminescent dyes **182** may, but need not necessarily, be configured to change orientation in response to a voltage supplied to the conducting layers **186** separated by the host solution **181**.

In another embodiment, a light concentrating layer may be integral to or embedded in one or more of the liquid crystal cell substrates. In an example of this arrangement, illustrated in FIG. 8B, a solar powered variable light attenuating device **280** may include at least one liquid crystal cell **281** having two substrates **282A** and **282B**, where one or both substrates include or incorporate a first set of dyes **284** (e.g. luminescent dyes). The single liquid crystal cell **281** also includes conducting layers **285A** and **285B** disposed on each substrate, and a host solution **286** and a second set of dyes **287** (e.g. dichroic dyes) disposed between the two conductive layers **285A** and **285B**. In this arrangement, the first set of dyes **284** are used for converting and/or directing sunlight for absorption by a photovoltaic cell **288**. The second set of dyes **287** in the host solution can be configured to change orientation in response to a voltage supplied to the conducting layers **285**.

Luminescent dyes provided with a light concentrator may be oriented to optimize both absorption of sunlight and emission of luminescent light toward the photovoltaic cells. This may be done, for example, by dispersing the dye in a liquid crystal film or cell. As shown in FIG. 5, at least some of the luminescent dyes may be oriented at an angle α with respect to the surface of the light transmitting layer (for example, 45°) such that a substantial portion of the emitted luminescent light L is directed (or “waveguided”) laterally outward toward the photovoltaic cell(s) **154**. In some applications, an orientation of the dyes **155** that is more conducive to emission of luminescent light toward the photovoltaic cells **154** (i.e., approaching parallel with respect the photovoltaic cells **154**, or with angle α approaching 90°) may be less conducive to absorption of incident sunlight S by the dyes **155**. Conversely, an orientation of the dyes **155** that may be conducive to absorption of sunlight S by the dyes **155** (i.e., approaching perpendicular with respect the photovoltaic cells **154**, or with angle α approaching 0°) may be less conducive to emission of luminescent light L toward the photovoltaic cells **154**. In an exemplary embodiment of the present application, the luminescent dyes may be provided in a liquid crystal cell configured to provide a low orientational director for a ground state absorption dipole moment, and a high level of orientational director for its excited state emission dipole moment. To that end, a luminescent dye exhibiting such an asymmetry in the order parameter between the absorption and emission moments may be selected.

The indirect, concentrated collection of light by the photovoltaic cells, as described above, allows for solar powered variable light attenuating systems in which photon-absorbing

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portions of the photovoltaic cells face in directions other than outward toward the sunlight (or other light source). As shown in FIG. 5, concentrated solar radiation (including converted luminescent light from luminescent dyes **155**) may be reflected or “waveguided” toward one or more edges of the device for collection by one or more photovoltaic cells having light absorbing portions that face the edges of the device. In another embodiment, as shown in FIG. 9, concentrated solar radiation S (including converted luminescent light) may be reflected back outward by a reflector **197** (e.g., an internally reflective surface of a light pipe) toward an outer surface **198** of the light concentrator **192**, such that the photovoltaic cells **193** may be positioned with the light absorbing portions **199** facing the outer surface **198** of the light concentrator **192**. This may allow the photovoltaic cell **193** to be externally covered or shielded, for example, by a window frame or external wall covering, to improve the aesthetic appearance of the arrangement (e.g., for use with a building window). Various types of reflectors, as known in the art, may be utilized, including, for example, internally reflective light pipes (which may, but need not, provide total internal reflection), which may provide one or more reflective portions for waveguiding or directing the light toward the photovoltaic cells.

FIG. 10 illustrates a schematic block diagram of an exemplary solar powered variable light attenuating system **100** including an optical redirecting and/or concentrating portion **101** configured to redirect and/or concentrate a portion L of sunlight S for collection by photovoltaic or solar cells **102**, with a second portion of the sunlight S being directed toward a variable light attenuator (e.g., liquid crystal cell) **103**. The solar cells **102** generate an electrical current from the collected photons or radiation for delivery to a controller **104**, which may be configured to selectively or automatically deliver at least a portion of the electrical current to the liquid crystal cell **103** for energization of the liquid crystal cell to produce a darker tint, such that the tinting of the liquid crystal cell **103** may be proportional to the amount or intensity of sunlight S impinging on the optical redirecting and/or concentrating portion **101**. In some embodiments, the controller **104** adjusts the optical transmission to the liquid crystal cell **103** by regulating the amount of voltage delivered to the cell (e.g., as applied to the cell electrodes, discussed in greater detail below). Additionally, the system **100** may include a storage cell **105** (e.g., a battery or a so-called super-capacitor) in electrical communication with charging circuitry (not shown) associated with the controller **104** to store at least a portion of the electrical charge generated by the photovoltaic cells **102** (e.g., for later use in powering the liquid crystal cell **103** or other electrically operable devices). Also, the system **100** may further include a user interface **106** in electrical communication with the controller **104** for selective adjustment of the variable light attenuating liquid crystal cell **103**, for example, to override the automatic tinting in response to an electrical charge supplied by the photovoltaic cells **102**. The system **100** may be configured to be attached to, or to include, a light transmitting component **107**, such as, for example, a window glass, lens, or visor.

Referring now to FIGS. 11A and 11B, an exemplary solar powered light attenuating device **110** includes at least two films **120**, **130** or other such layers: a light concentrating outer film **120** (“outer” in the sense that sunlight passes through film **120** before passing through film **130**), and an inner film **130** including a variable light attenuating liquid crystal cell inward of an inner surface of the outer film **120**. The device further includes one or more photovoltaic cells **140** laterally outward of the outer film **120** and in electrical communication

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with the liquid crystal cell **130** (for example, using wiring, traces, leads, or other such control circuitry **144**). In conditions of low light, as shown in FIG. **11A**, the exemplary outer film **120** allows a greater transmission of sunlight **S** to the liquid crystal cell **30**, which in turn permits a greater transmission of sunlight through the de-energized (or minimally energized), and therefore clear or minimally tinted, liquid crystal cell **130**. In conditions of intense sunlight, as shown in FIG. **11B**, the outer film **120** redirects a portion of the solar radiation toward the photovoltaic cell(s) **140** (e.g., through luminescent converters and/or through reflective portions, as shown in FIGS. **5** and **9**). The photovoltaic cell(s) **140** harvest or collect solar radiation to generate an electrical charge. At least a portion of the electrical charge is transmitted (directly or indirectly) to the variable light attenuating liquid crystal cell **130** to energize and darken the liquid crystal cell and reduce light transmission through the window. In some embodiments, the darkened liquid crystal cell **130** may reduce the transmission of sunlight through the panel.

FIGS. **12A** and **12B** illustrate a schematic example of a solar powered light attenuating device **200** including an outer light concentrating or light piping panel or film **220**, a variable light attenuating liquid crystal cell **230**, a series of solar cells **240** optically coupled to the edge of the light concentrating layer **220**, and a control circuit **250** electrically connecting the solar cells **240** to the liquid crystal layer **230**. While the control circuit **250** may be positioned in any suitable location on or near the window arrangement **200**, in the illustrated example, the control circuit **250** is secured to adjacent edges of the light piping layer **220** and the liquid crystal cell **230**. The control circuit **250** may convert direct current (DC) supplied by the photovoltaic cells **240** to an alternating current (AC) signal (for example, to avoid charge migration) to be supplied to the liquid crystal cell **230**. In one example, the control circuit **250** may include a low frequency square wave generator, which may operate with as few as three surface mount low profile components, such as an astable multivibrator with a resistor and a capacitor for frequency settings. Additionally, a user operable controller (not shown) may be electrically connected to the control circuit **250** for selective control of the liquid crystal cell **230**, for example, to override an automatic tinting (or un-tinting) of the liquid crystal cell.

Many different types of photovoltaic (solar) cells may be utilized with a window or window attachment to indirectly collect solar and/or luminescent radiation. As one example, vertical multi junction (VMJ) solar cells may provide a relatively high voltage output with a relatively small cell size. Additional exemplary solar cell technologies known in the art may also be utilized.

The above inventive features may be incorporated into building windows utilizing a variety of configurations and arrangements. As one example, a solar powered variable light attenuating device may be built into a window, for example, by securing (e.g., by lamination) the device **300a** to an outer surface of a window **301a** (see FIG. **13A**), or by securing the device **300b** to an inner surface of a window **301b** (see FIG. **13B**), or by securing the device **300c**, **300d** between panes **308c-d**, **309c-d** of a double paned window **301c**, **301d** (see FIGS. **13C** and **13D**). The device **300a-d** may be configured to have a light concentrator positioned outward of a variable light attenuator (e.g., for increased solar power collection by a photovoltaic cell), as shown in FIGS. **6**, **11A**, **11B**, and **12** and described above. Alternatively, the device **300a-d** may be

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configured to have a light attenuator positioned outward of a light concentrator and solar cell, as shown in FIG. **7A**, or outward of a solar cell only, as shown in FIG. **7B** (e.g., for self modulation of the light attenuator and reduced voltage generation).

As another example, a solar power collecting and variable light attenuating liquid crystal cell arrangement may be provided as a panel or kit for after-market installation (e.g. retrofitting) on an existing window in any of the configurations of FIGS. **13A-13D**. In one such example, a laminated panel incorporating the devices described herein may be provided with an adhesive on some or all of an inner surface of the film or panel for adhering the panel to a window. Alternatively, as shown schematically in FIG. **14**, a panel or kit **340** may include an outer flange **341** at least partially surrounding a light concentrating film **342** and a variable light attenuating liquid crystal cell **344**, with the flange **341** being configured to be fastened (directly or indirectly) to a window **350** or to a window frame, for example, by an adhesive or mechanical fasteners. In such an arrangement, the outer flange may provide additional thickness for supporting associated electronics, such as the photovoltaic cells **343** and/or control circuit **345**. The flange may be provided in any suitable material, including, for example, an elastomer or foam material. Also, as discussed above, the kit may be provided with the light attenuating liquid crystal cell positioned outward of the light concentrating film (as shown in FIG. **3**), without a light concentrating film (as shown in FIGS. **3** and **7B**), or with a single layer or cell performing both light concentrating and light attenuating functions (as shown in FIG. **8**).

Further, it is to be understood that a variety of optical elements may be assembled with light transmitting portions of a variety of devices and structures using one or more of the inventive features described in the present application. For example, such inventive features may be used with windows and sunroofs in vehicles or airplanes, as well as with devices such as protective or vision enhancing goggles or glasses or other protective eye shielding devices, such as helmet visors.

While various inventive aspects, concepts and features of the inventions may be described and illustrated herein as embodied in combination in the exemplary embodiments, these various aspects, concepts and features may be used in many alternative embodiments, either individually or in various combinations and sub-combinations thereof. Unless expressly excluded herein, all such combinations and sub-combinations are intended to be within the scope of the present inventions. Still further, while various alternative embodiments as to the various aspects, concepts and features of the inventions—such as alternative materials, structures, configurations, methods, circuits, devices and components, alternatives as to form, fit and function, and so on—may be described herein, such descriptions are not intended to be a complete or exhaustive list of available alternative embodiments, whether presently known or later developed. Those skilled in the art may readily adopt one or more of the inventive aspects, concepts or features into additional embodiments and uses within the scope of the present inventions even if such embodiments are not expressly disclosed herein. Moreover, while various aspects, features and concepts may be expressly identified herein as being inventive or forming part of an invention, such identification is not intended to be exclusive, but rather there may be inventive aspects, concepts and features that are fully described herein without being expressly identified as such or as part of a specific invention.

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What is claimed is:

1. A solar powered variable light attenuating device comprising:

a non-polarizer based variable light attenuating liquid crystal cell comprising a mixture of a liquid crystal host and a guest dichroic dye solution disposed between two transparent substrates;

a photovoltaic cell in electrical communication with the liquid crystal cell; and

a light concentrator having a light absorbing surface and a light emitting surface disposed at an angle with respect to the light absorbing surface and optically coupled to the photovoltaic cell, the light concentrator further comprising a luminescent dye orientated such that at least a portion of light impinging on the light absorbing surface of the light concentrator is waveguided laterally toward and through the light emitting surface to a photon-absorbing portion of the photovoltaic cell to generate a voltage;

wherein the liquid crystal cell and the light concentrator layer are arranged such that either:

(a) the light concentrator is disposed outward of the liquid crystal cell, such that at least a portion of light impinges on the light absorbing surface of the light concentrator before impinging on the liquid crystal cell; or

(b) the liquid crystal cell is disposed outward of the light concentrator, such that at least a portion of light impinges on the liquid crystal cell before impinging on the light absorbing surface of the light concentrator.

2. The device of claim 1, wherein a portion of the generated voltage is used to change the liquid crystal cell from a de-energized high transmission state to an energized low transmission state in response to sunlight directed toward the photovoltaic cell, thereby controlling light transmission through the device.

3. The device of claim 1, wherein the light emitting surface of the light concentrator is on an edge surface of the light concentrator that is substantially perpendicular to the light absorbing surface, and the photon-absorbing portion of the photovoltaic cell faces the edge surface.

4. The device of claim 1, wherein the dichroic dye is in a no-absorption, high light transmitting transparent orientation when no voltage is applied to the liquid crystal cell, and in a high-absorption, low light transmitting orientation when a first voltage is applied to the liquid crystal cell.

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5. The device of claim 4, wherein the dichroic dye is in a light-diffusing translucent orientation when a second voltage is applied to the liquid crystal cell.

6. The device of claim 1, wherein the dichroic dye is in a high-absorption, low light transmitting orientation when no voltage is applied to the liquid crystal cell, and in a no-absorption, high light transmitting transparent orientation when a first voltage is applied to the liquid crystal cell.

7. The device of claim 6, wherein the dichroic dye is in a light diffusing translucent orientation when a second voltage is applied to the liquid crystal cell.

8. The device of claim 1, further comprising a control circuit electrically connected to the photovoltaic cell and supplying a variable voltage to the liquid crystal cell, wherein the control circuit performs at least one of the following functions:

(a) automatically control light transmission through the device in response to the photovoltaic cell generated voltage;

(b) control light transmission through the device in response to a user manipulation of the control circuit;

(c) a combination of (a) and (b);

(d) set a threshold level for an energized state of the liquid crystal cell automatically or as set by a user; and

(e) set a threshold level for a de-energized state of the liquid crystal cell automatically or as set by a user.

9. The device of claim 1, configured to be attachable to a window to vary the amount of light transmission through the window.

10. The device of claim 1, wherein the light concentrator comprises at least one reflector.

11. The device of claim 1, wherein the light concentrator comprises a light pipe directing and emitting light via total internal reflection.

12. The device of claim 1, wherein the luminescent dye of the light concentrator absorbs light at a first wavelength and emits light at a second wavelength different than the first wavelength.

13. The device of claim 1, wherein the light concentrator absorbs ultraviolet light and emits visible light, infrared light, or both.

14. The device of claim 1, wherein the control circuit comprises a storage unit to store energy generated by the photovoltaic cell.

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